With this program, it is possible to enter and store ASCII characters and commands. These and most registers can then be sent to a printer or computer.

Up to 100 steps (characters, commands and registers) may be stored.

It is also possible to store 25 text strings with up to 20 steps. One of these can be added to the output at will.

The characters are stored in the battery backed up RAM. The indicator may be left without power for some months, without loss of information. When the indicator is on again, the battery is charged.

This program is chosen with calibration step Cs11:=3. It does not work with special programs except in counting mode.

In the following {} denotes a key push.

INPUT SEQUENCE.

The text input sequence mode is entered by {F} {9} {9} {ENTER}. Then _0090 is displayed. The input mode is left by {C}.

{T} shifts one step forward in the input sequence (0 to 599). {S} shifts one step backward.

NNXXX is displayed. The two first digits NN shows the two last digits of the sequence number (step).

The 3 last XXX are the extended (8bit) decimal ASCII value or codes, which are entered.

Steps 100 - 199 are indicated by GROSS on.

Steps 200 - 299 are indicated by NET on.

Steps 300 - 399 are indicated by NET and GROSS on.

Steps 400 - 499 are indicated by TARE on.

Steps 500 - 599 are indicated by TARE and GROSS on

{TEST/PRINT} shifts up to 20 steps forward and {F} 20 steps backward to multiple values of 20.

{NET/GROSS} moves to step 200.

{TARE} moves to step 400.

{ZERO} returns to _0090.

{ZERO} {N} {N} {N} {T} moves to step NNN.

The 25 text strings (each with 20 characters) start at step 100 and end at 599.

(If the continuous programmable serial output (B00920) has been chosen, string 25 is memory for it and cannot be used in this program.)

The output stops at the first entered ASCII code = 000 in the main sequence 0 to 99, and the following characters are consequently ignored.

RESET TO ZERO.

{ZERO} & {TEST/PRINT} simultaneously at power on resets all stored codes XXX to 000.

PRINTING.

In weighing and counting mode, this serial output chosen by $\{N\}+\{F\}$ ($1 \le N \le 25$), where N is the wanted string.

When no string is entered, any N can and must be used, to get the output.

Return to normal printing is performed by {0} {F}.

During motion, the output is delayed until the weight is stable.

ASCII codes 000, 176-178, 180-185, 189-195, 197-199, 202-204 and 206-218 are reserved for this program and sent out only when preceded by 217.

Check with your printer manual for printer commands and special signs.



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REGISTERS.

Most registers are presented with sign and decimal point. This means 7 positions for 5 digit registers and 12 positions for 10 digit registers etc.

Register numbers are presented with 2 digits.

Index and number registers are presented with 5 digits.

"Wait for" in the codes table means, that the printing stops, and a new number in the specified register may be entered from the keyboard. The number must be followed by {ENTER}. With only {ENTER}, the old stored number is used. After this the printing goes on. The printing of the register number is performed, where the register code is placed.

The following codes are used to get registers etc:

- Last character in the string. 000 and following characters are not sent.
- 176 Gross weight.
- 177 Net weight.
- 178 Displayed value, net or gross.
- 180 Tare register. Default value.
- 181 Tare register number 0 - 99T. Default value.
- 182 Sum register. Default value.
- Sum register number 0 49S. Default value. 183
- Sum number register 100 149. Default value. 184
- 185 Register 59S. Print incrementing (index) value.
- 189 Limit register. Default value.
- 190 Limit register number 0 - 15L. Default value.
- 191 6 digit number in 16L.
- 192 6 digit number with decimals in 17L. Register for weight/unit in g.
- 193 6 digit number in 18L.
- 194 6 digit number in 19L.
- 195 6 digit number with 4 decimals in 20L.
- 6 digit number with 2 decimals in 21L. 197
- 198 6 digit number with 2 decimals in 22L.
- 199 6 digit number (before {PRINT}) in 24L
- 6 digit time in 25L. Format:hhmmss. Only U1275/6. Works only with power on. 200
- 6 digit date in 26L. Format:yymmdd. Only U1275/6. Works only with power on. 201
- 202 Wait for 6 digits to be entered in 19L.
- 203 Wait for 6 digits with 4 decimals to be entered in 20L.
- 204 Wait for 6 digits with 2 decimals to be entered in 21L.
- 206 Wait for 6 digits to be entered in 24L.
- 207 All S registers not equal to zero.
- 208 All T registers not equal to zero.
- 209 All L registers not equal to zero.
- 210 Units. Net weight/weight/unit. Only in counting mode.
- 211 Sum of units. Only in counting mode.
- 212 Index of adding of units. Only in counting mode.
- 213 Text strings 1 to 25.
- 214 Not used.
- 215 Motionfree weight from Denver scale (Cs31:+1). Timeout.
- 216 Not used.
- 217 The following ASCII character is sent out e.g. 000 and 217.
- Displayed value without sign and decimal point, only 5 digits.

These codes xxx may also be used in normal printing mode to print the registers by {F}{x}{x}{x}{ENTER}.

As new characters can only replace earlier ones, it is wise to add a few spaces (ASCII=32) at the end of each line (or other character, which does not influence on the print). Else all following characters must be moved to get place for a forgotten one.

EXAMPLE.

The following codes must be entered to get: Net "Net weight" kg

Display: Comments:

00 078 N (All mode indicators must be off in order to have step 000.)

01 101 е 02 116 03 032 Space 04 177 Net weight 05 032 Space 06 107 07 103

08 013 CR Carriage Return

09 010 LF Line Feed (Normally not necessary as the printer makes a LF on CR.)

10 000 Stops

PRINTING OF INPUT SEQUENCE.

{L} in the input mode gives a printing of all nonzero character codes.

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IBM ASCII CHARACTERS.

Table of all ASCII and extended 8 bit IBM PC signs and functions.

* means reserved or used for command codes in this program.

CC Communication Control, FE Format Effector, IS Information Separator.

006 007 008 024 013 017 018 019 020 127 016 025 005 004 027 023 003	ACK BEL BS CAN CR DC1 DC2 DC3 DC4 DEL DLE EM ENQ EOT ESC ETB ETX	Escape	FE) urn (FE) rol 1 rol 2 rol 3 rol 4 cape (CC) um) mission (CC) ssion block (C	CC)		012 028 029 009 010 021 000* 030 015 014 001 032 002 026 022 031 011	FF FS GS HT LF NUL RS SIO SOH SP STX SYN US VT	Form feed (I File separate Group separate Horizontal ta Line feed (F Negative act Null Record separate Shift in Shift out Start of head Space Start text (C Substitute Synchronous Unit separate Vertical tab	or (IS) rator (IS) ab (FE) E) knowledge (CC) arator (IS) ding (CC) C) s idle (CC) or (IS)	C)
033 034 035 036 037 038 039 040 041 042 043 044 045 046 047 058 059	! #\$% &, ()* +,/:;	Exclamation point Quotation mark (Diaeresis) Number sign Dollar sign Percent sign Ampersand Apostrophe Opening parenthesis Closing parenthesis Asterisk Plus Comma (Cedilla) Hyphen (Minus) Period (Decimal point) Slant Colon Semicolon			060 061 062 063 064 091 092 093 094 095 096 123 124 125 126	< = >?@[\]^ \ \ { } ~	Less than Equals Greater than Question mark Commercial At Opening bracket Reverse slant Closing bracket Circumflex Underline Grave accent Opening brace Vertical line Closing brace Tilde			
048 053	0 5	049 1 054 6	050 2 055 7		3 8	052 057	4 9			
065 066 067 068 069 070 071	A B C D E F G	097 a 098 b 099 c 100 d 101 e 102 f 103 g	072 H 073 I 074 J 075 K 076 L 077 M 078 N	105 106 107 108 109	h i j k l m	079 080 081 082 083 084 085	O P Q R S T U	111 o 112 p 113 q 114 r 115 s 116 t 117 u	086 V 087 W 088 X 089 Y 090 Z	118 v 119 w 120 x 121 y 122 z
IBM 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146	characte haracte cha characte characte characte characte characte characte characte cha cha cha cha cha cha cha cha cha cha	er set for value 148	es > 127. Av 168	188 189* 190* 191* 192* 193* 194* 195* 196 197* 198* 200 201 202* 203* 204* 205 206*	 - - -	PostS 208* 209* 210* 211* 212* 215* 216* 220 221 222 223 224 225 226 227	# F	elvetica printe 228 Σ 229 σ 230 μ 231 τ 232 Φ 233 Θ 234 Ω 235 δ 236 ∞ 237 ϕ 238 ϵ 239 Ω 240 Ω 241 Ω 242 Ω 243 Ω 244 Ω 245 Ω 246 Ω Ω	d. 248 ° 249 · 250 · 251 √ 252 ° 253 ² 254 ■ 255	

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Continuous programmable serial output for U127 series.

It is possible to enter and store a string of any ASCII characters, and the displayed value.

This string is sent out once every measurement cycle. This is very useful for e.g. remote displays.

Up to 16 characters and commands for registers can be entered.

This calibration is stored in the battery backed up RAM (in positions corresponding to text string 25 in B00900).

Calibration step Cs13:2 or Cs6:2 must be chosen.

In the following {} denotes key push.

The input sequence mode is entered by {F} {9} {8} {ENTER}. Then 00XXX is displayed.

The two first digits are the sequence number (0 - 15), and the 3 last (XXX) are the decimal value or code for the ASCII character entered (0 - 255).

Codes 200 - 215 are reserved for commands in this program and are not sent out.

{T} shifts forward and {S} shifts backward in the sequence.

{L} gives a printing of all codes in the sequence. Codes after ASCII code = 000 are omitted.

This input mode is left by {C}

Codes for registers etc:

200	Digit 4, most significant.
201	Digit 3.
202	Diğit 2.
203	Digit 1.
204	Digit 0, least significant.
205	Sign, -/+ (ASCII 45/43).
206	Sign, -/space (ASCII 45/32).
207	Gross = 1 (ASCII 49), net = 2 (ASCII 50).
208	M/space (ASCII 77/32) for motion/no motion.
209	N/G (ASCII 78/71) for net/gross.
210	T/space (ASCII 84/32) for tare/no tare.
211	Z/space (ASCII 90/32) for zero/outside zero.
212	0/1 (ASCII 48/49) for transducer 1/2. Only U1272.

Example of codes:

Display:	Comments:
00 002	STX Start text.
01 207	Gross = 1 (ASCII 49), $net = 2$ (ASCII 50).
02 206	Sign, - or space (ASCII 32).
03 200	Digit 4, most significant.
04 201	Digit 3.
05 202	Diğit 2.
06 203	Digit 1.
07 204	Digit 0, least significant.
08 003	ETX End text.
09 000	Stop.